

# The Next Generation in Fabrication



**omco** | *Roll Forming Plus®*

**WEAVER  
& SONS**  
a division of OMCO Holdings

# Fabrication of Comple



## Contract Fabrication, Assembly and Finishing

Since its inception in 1945, Weaver & Sons has maintained state of the art modern and traditional machinery. With every generation, the company has set new standards as the manufacturer of precision sheet and plate metal components, custom and contract metal fabrication, and industrial painting. By implementing new services and constantly improving quality, we are able to provide The Next Generation in Fabrication.

## SERVICES

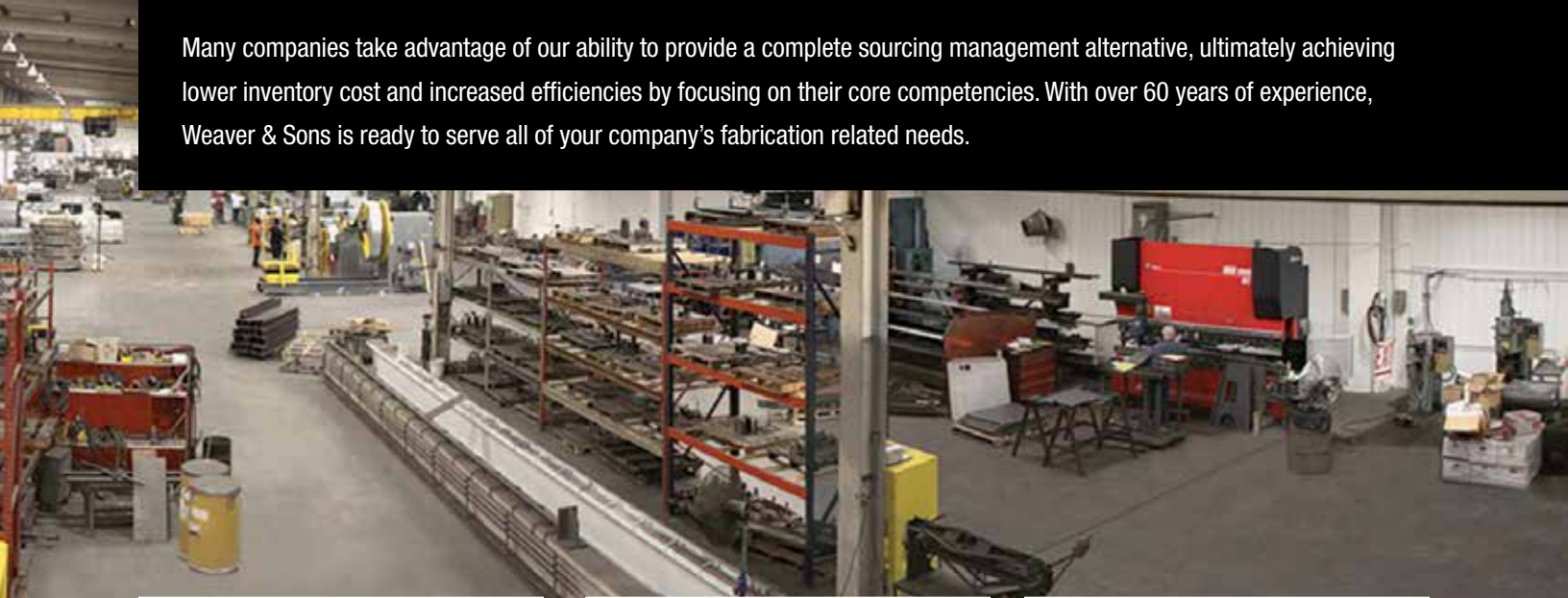


**CNC PUNCHING**



# te Assemblies

Many companies take advantage of our ability to provide a complete sourcing management alternative, ultimately achieving lower inventory cost and increased efficiencies by focusing on their core competencies. With over 60 years of experience, Weaver & Sons is ready to serve all of your company's fabrication related needs.



**LASER CUTTING**



**PLASMA/  
OXY-FUEL BURNING**

# Fabrication of Custom



Weaver & Sons uses its decades of experience, expertise, and innovation to fabricate components for customers from a wide range of industries including the agricultural equipment industry, aircraft support equipment industry, forestry industry, mining operations, industrial manufacturing operations, foundries, machine shops, and others.

## SERVICES



**FORMING**



# Parts



**WELDING –**  
Robotic,  
semi-automatic  
and manual  
including  
TIG and MIG

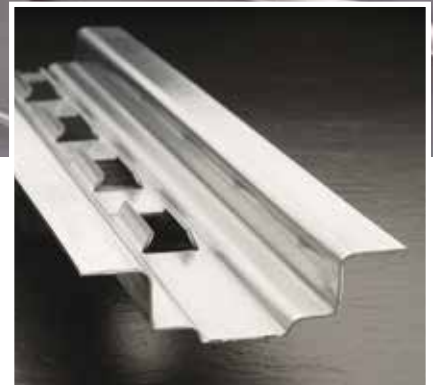


**INDUSTRIAL  
FINISHING –**  
Wet and  
powder coating

# Roll Forming



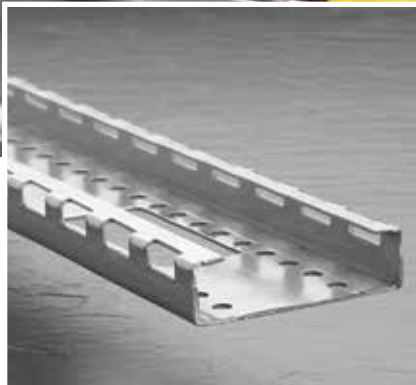
Since being purchased by OMCO Holdings in 2014, Weaver & Sons has expanded its capabilities into roll forming. OMCO, our parent, is the largest custom roll former in the United States, with over 50 roll forming mills in its four facilities around the country. Our in-house roll forming equipment, guided by OMCO's vast experience, has opened significant potential for greater manufacturing efficiencies for our fabrication customers.



**Multistep hat section**







**C-channel**



**Closed square tube**



**Custom channel**



# Primary Equipment List

- 3 kW laser with 5 ft x 10 ft table and automated load/unload capability
- 4 kW laser with 5 ft x 10 ft table and automated load/unload capability
- High definition plasma cutter with True Hole Technology. Bevel cut up 45 degrees
- Oxy-fuel torches with 8 ft x 20 ft table
- Shear – up to ¼ inch x 12 ft
- 25 ton punch press (screen, punch plate, louvers)
- Robotic welding station with 7 ft reach
- Thirteen (13) mig welding stations
- Two (2) tig welding stations
- Two (2) Haas CNC mills
- One (1) Haas CNC lathe
- Multiple manual mills, lathes, drills, etc.
- 110 ton GEKA ironworker
- Two (2) HE&M bandsaws for cutting shapes, etc.
- Two (2) Press Brakes with up to 350 ton capacity – CNC backgaging
- 15 ft x 24 ft steel grit blasting booth
- 12 ft x 24 ft enclosed paint booth
- Continuous uniraill small parts paint line
- Batch powder coating systems with 8 ft x 8 ft x 16 ft oven
- Multiple overhead cranes with jib cranes for part handling and loading
- Three roll forming mills



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